

	STAGE DIST	INT P'S	GAIN	K, L/K
X	22178		8	1 232
Y	12029		6	1 232
Z	168500	1	12	4 232

STAGE SPEED ACCELER

2,5 250000 400000

50 150000 150000

100, 150 120000 120000

Z VELOCITY 500000

2/1

1/28

1/27

1/25